

ADMINISTRATIVE INSTRUCTIONS FOR
SUBCONTRACTS AND PURCHASE ORDERS
UNDER U.S. DEPARTMENT OF ENERGY
PRIME CONTRACT NUMBER DE-AC09-89SR18035

These Administrative Instructions have been amended as indicated below. The Amendment follows this cover sheet.

AMENDMENT ONE (August 12, 1996)

- 1) **27.0 - SUBCONTRACT WELDING**
Section 27.0 was added as a new section.

AMENDMENT ONE TO ADMINISTRATIVE INSTRUCTIONS
FOR SUBCONTRACTS AND PURCHASE ORDERS
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PRIME CONTRACT NUMBER DE-AC09-89SR18035

1. Add new section to read as follows:

27.0 - SUBCONTRACT WELDING

- 27.1 All welding performed within the confines of the Savannah River Site under this subcontract shall be in accordance with the current revision of the SRS welding procedure entitled "Westinghouse Savannah River Company Site Welding Control Manual," Y-12, Procedure 1.01. "Welding" shall be defined to include but not be limited to the acts of welding, brazing, bonding, and soldering. This procedure generally entails that:
 - q Welder qualification of Subcontractor personnel shall be performed at the SRS Weld Test Facility;
 - q Subcontractor shall use SRS Welding Procedures;
 - q Subcontractor shall comply with SRS Weld Filler Material Control Procedure; and,
 - q SRS will provide surveillance and oversight.
- 27.2. Subcontractor and their individual employees agree that off-site use of SRS Welding Procedures and Welder Qualifications obtained at SRS shall be at the sole risk and responsibility of the Subcontractor, and Subcontractor shall indemnify and save BSRI/WSRC/Government harmless from any and all claims, demands, actions or causes of action, and for any expense or loss by reason of Subcontractor's and employees' possession and use of SRS procedures and qualification.